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Inspire 4100 Series Single Hung Window **INSTALLATION INSTRUCTIONS** **for Window Opening Control Devices (WOCDs)** **ASTM F2090-21**

WOCD Installation Instructions:

1. **Verify that your window has factory pre-punched slots on both the left and right side of jambs (Fig.1). If pre-punched slots are present, proceed to step 2. If not, these specific WOCDs can not be installed on the window; please contact Vinylmax Windows for a different WOCD model.**
2. With the hook side first (Fig. 2A), insert each WOCD device at an angle and slide down and into the oval shaped jamb slot (Fig. 2B).
3. Push the top side into the slot (Fig. 3A). You should hear a click when it is locked in place. Ensure WOCD tongue is in extended position (Fig. 3B).
4. Once WOCD(s) is/are in locked and recessed position, raise the sash until it contacts the WOCDs (Fig. 4A). They should stop window movement and a gap less than 4" should appear between the bottom sash and the window sill (Fig. 4B). Confirm gap size with calibrated measuring tape.
5. After gap size is confirmed, perform a standard monthly operations check, confirming the WOCDs function properly
Warning: If either/both of the WOCD(s) do not automatically reset/engage, immediately close the sash and lock the window. Contact Vinylmax Windows by telephone: (800) 847-3736 or your Contractor or Sales Rep.

Fig. 1



Fig. 2A



Fig. 3A



Fig. 4A

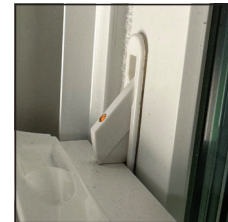


Fig. 2B



Fig. 3B



Fig. 4B



Window and WOCDs Operating Procedures:

- Test each WOCD's operation upon receipt of window and at least once a month for proper operation & ensure it remains securely attached to the window.
- See reverse side for complete window and WOCD operating instructions.



WARNINGS:

- Failure to follow usage and maintenance instructions carefully may allow for accidental falls.
- These WOCDs are not a substitute for attentive supervision of all young children.
- Keep WOCDs engaged unless needed for exit in an emergency.
- Windows with WOCDs installed will block escape in Fire or Emergency unless locked/recessed.
- Maintain and check operation of WOCDs monthly. Replace the WOCDs if they do not operate correctly.
- Instruct household members age six and older how to operate WOCDs in case of emergency.
- WOCDs are designed to restrict the window opening to prevent accidental falls by children. When engaged, WOCDs must limit the sash operation so that a 4.0" (102mm) rigid sphere cannot pass through a clear opening.
- Check the WOCD upon receipt to make sure the device is securely attached to the window.
- Consult with local building and fire code departments before using WOCDs, for specific applicable codes.
- WOCDs shall be installed such that the release mechanism(s) is in conformance with local building and fire code requirements.